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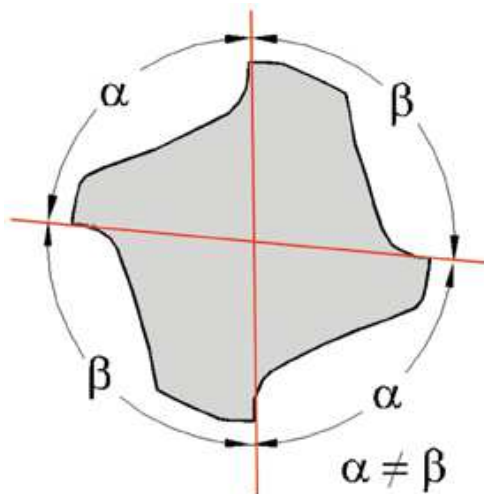
**892 – 897**

**Sil Saving Tech**

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***897 : Fresa in metallo  
duro per sgrossature e  
semifiniture a  
geometria variabile***

**NEW**



**Divisione irregolare**



# MULTI MATERIALE:

E' un utensile adatto per lavorare un'ampia gamma di materiali.

**ACCIAIO**  
800 N/ mm<sup>2</sup>

**ACCIAI LEGATI**  
1200 N/ mm<sup>2</sup>

**CAST IRON**  
GG25  
GG40

**TITANIO**  
TAI6V4

**DUPLEX**  
1.4410  
1.4462

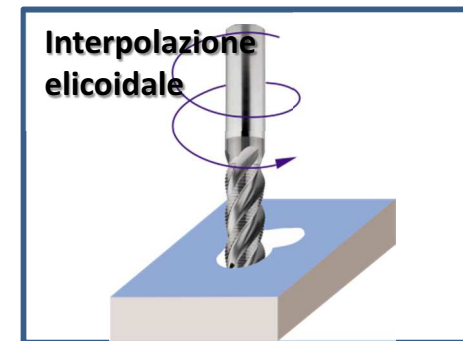
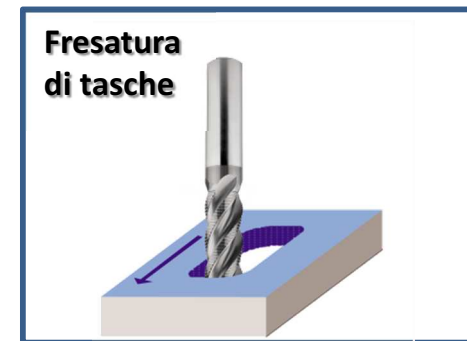
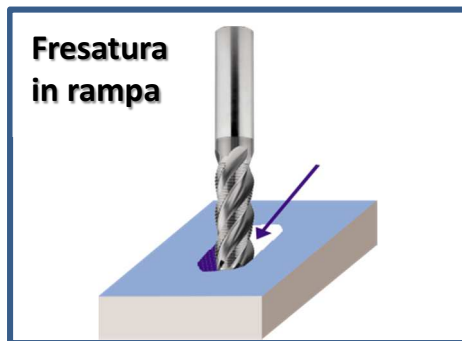
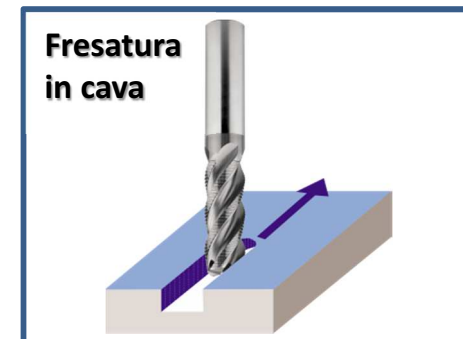
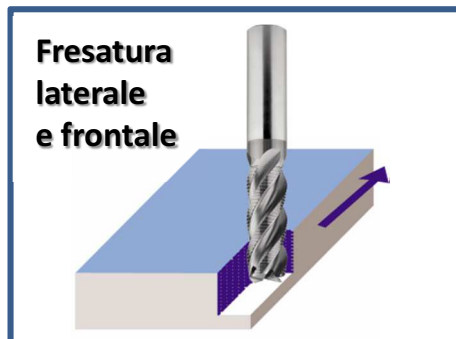
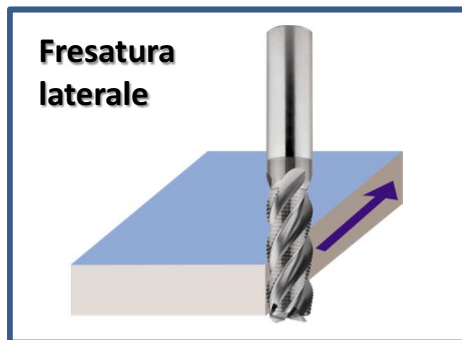
**INOX FERRITICI  
/ MARTENSITICI**  
AISI 304 –  
1.4301


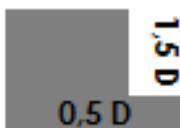

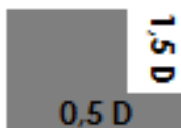
**INOX  
AUSTENITICO**  
AISI 316 –  
1.4571

**PH**  
17-4 PH  
15-5 PH  
17-7 PH

# MULTI LAVORAZIONE:

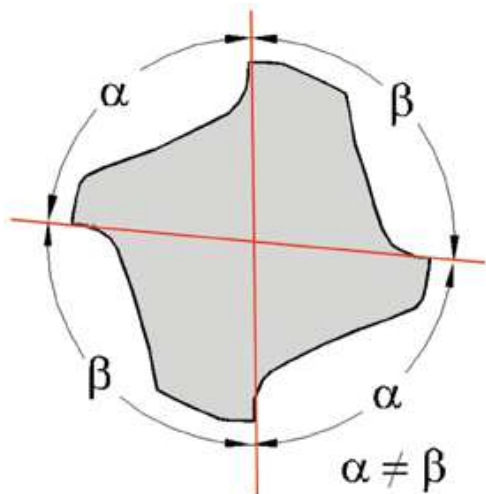
E' un utensile adatto per effettuare un'ampia gamma di lavorazioni.



HMG 897 - SGROSSARE												
												
Acciaio < 800 N/mm <sup>2</sup>				Acciaio < 800 N/mm <sup>2</sup>			Acciaio < 1000 N/mm <sup>2</sup>			Acciaio < 1000 N/mm <sup>2</sup>		
m/min	Vc 140			Vc 160			Vc 115			Vc 125		
D	fz	F	n	fz	F	n	fz	F	n	fz	F	n
mm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm
6,0	0,040	1189	7428	0,040	1359	8489	0,040	977	6101	0,040	1062	6632
8,0	0,060	1337	5571	0,060	1528	6367	0,060	1099	4576	0,060	1194	4974
10,0	0,070	1248	4457	0,070	1427	5093	0,070	1025	3661	0,070	1115	3979
12,0	0,080	1189	3714	0,080	1359	4245	0,080	977	3051	0,080	1062	3316
Acciaio < 1300 N/mm <sup>2</sup>				Acciaio < 1300 N/mm <sup>2</sup>			Inox			Inox		
m/min	Vc 85			Vc 95			Vc 35			Vc 45		
D	fz	F	n	fz	F	n	fz	F	n	fz	F	n
mm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm
6,0	0,040	722	4510	0,040	807	5040	0,040	298	1857	0,040	382	2388
8,0	0,060	812	3383	0,060	908	3780	0,060	335	1393	0,060	430	1791
10,0	0,070	758	2706	0,070	847	3024	0,070	312	1115	0,070	402	1433
12,0	0,080	722	2255	0,080	807	2520	0,080	298	929	0,080	382	1194

**892 : Fresa in  
metallo duro a  
geometria variabile**

**NEW**



**Divisione irregolare**



# MATERIALI LAVORABILI

ACCIAIO  
800 N/ mm<sup>2</sup>

ACCIAI LEGATI  
1200 N/ mm<sup>2</sup>

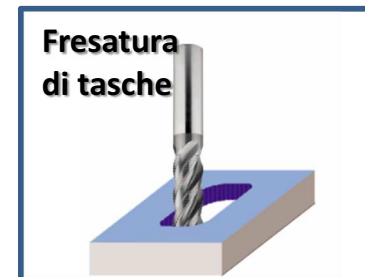
ACCIAIO  
TEMPRATO  
HRC 48 -50

TITANIO  
TAI6V4


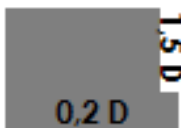

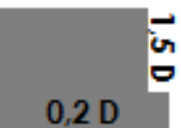
CAST IRON  
GG25  
GG40

17-4 PH  
15-5 PH  
17-7 PH

## APPLICABILITA'





HMG 892 - FINIRE												
 1,0 D				 1,5 D			 1,0 D			 1,5 D		
Acciaio < 800 N/mm <sup>2</sup>				Acciaio < 800 N/mm <sup>2</sup>			Acciaio < 1000 N/mm <sup>2</sup>			Acciaio < 1000 N/mm <sup>2</sup>		
m/min	Vc 140			Vc 160			Vc 115			Vc 125		
D	fz	F	n	fz	F	n	fz	F	n	fz	F	n
mm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm
6,0	0,030	892	7428	0,030	1019	8489	0,030	733	6101	0,030	796	6632
8,0	0,045	1003	5571	0,045	1146	6367	0,045	824	4576	0,045	896	4974
10,0	0,060	1070	4457	0,060	1223	5093	0,060	879	3661	0,060	955	3979
12,0	0,070	1040	3714	0,070	1189	4245	0,070	855	3051	0,070	929	3316
Acciaio < 1300 N/mm <sup>2</sup>				Acciaio < 1300 N/mm <sup>2</sup>			Inox			Inox		
m/min	Vc 85			Vc 95			Vc 35			Vc 45		
D	fz	F	n	fz	F	n	fz	F	n	fz	F	n
mm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm	mm/z	mm/min	rpm
6,0	0,030	542	4510	0,030	605	5040	0,030	223	1857	0,030	287	2388
8,0	0,045	609	3383	0,045	681	3780	0,045	251	1393	0,045	323	1791
10,0	0,060	650	2706	0,060	726	3024	0,060	268	1115	0,060	344	1433
12,0	0,070	632	2255	0,070	706	2520	0,070	260	929	0,070	335	1194



# Box 892/897

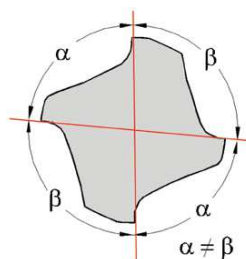
## Proposta Commerciale



### BOX 892



**ALCRONA**  
coated



### BOX 897



**€ 94,90**

**€ 134,90**

892/897



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**GRAZIE**

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